



**In Union,  
there is strength.**

**MADE IN  
USA**

## **UNITHANE 351 NF**

Revision Date: 06/24

Reviewed: 06/10/2024

### **RECOMMENDED FOR USE WITH:**

Leather

UNITHANE 351 NF is a medium/soft, lightfast, NMP-free waterborne polyurethane, designed for use as a resin binder for basecoats where it has superior elasticity and recovery adhesion, water resistance and abrasion resistance. UNITHANE 351 NF has good filling properties on porous substrates and very good compatibility with waterborne pigments and other additives that are commonly used in waterborne applications.

### **SPECIAL FEATURES**

NMP-Free (NF)

### **APPLICATION TYPES**

Bright, Aircraft, Upholstery, Shoe, Splits, Handbag, Synthetic Leather

### **TYPICAL SPECIFICATIONS**

**TOTAL SOLIDS:** 31 - 33

**pH:** 9.0 - 10.5

**VISCOSITY @ 25 DEGREES C:** 1 - 500 cps.

**VOC (% OF TOTAL WEIGHT):** 5.0 - 6.0

**SPECIFIC GRAVITY:** 1.01 - 1.04

**APPEARANCE:** Opaque

**FREEZE/THAW CYCLES D2243:** 0

**SHELF LIFE:** Maximum 12 months

**HARMONIZE TARIFF NUMBER:** 3909.50.6000

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**Certified to ISO-9001: 2015**

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